

Painting Lexan and Acrylic Bug Shields

READ ALL INSTRUCTIONS CAREFULLY AND COMPLETELY BEFORE STARTING PROCEDURE. CHECK FIT BEFORE PAINTING. LUND WILL NOT WARRANT PAINTING COSTS ON MISFITTING SHIELDS.

Preparation

DO NOT USE SOLVENT CLEANERS OF ANY KIND TO CLEAN THE SHIELD. THIS WILL DAMAGE THE SHIELD

When preparing the shield for painting, be sure to work on a soft clean surface to ensure the shield will not be scratched.

- 1) The shield needs to be washed thoroughly using a mild liquid dish soap (without grit) and a soft cotton cloth.
 - 2) Rinse all traces of soap off with clean water.
 - 3) Dry with a soft clean cotton cloth.
- Caution: DO NOT leave any water or soap streaks on the inside of the shield.
- 4) Mask off the outside face of the shield with masking tape.
 - 5) Trim the tape flush with the outer edge of the shield.
 - 6) Clean out the inside surface again making sure there are no streaks, finger prints, or imperfections. Paint will not hide these imperfections.
- DO NOT sand or scruff the inside of the shield before painting. The solvents in the paint will adhere to the plastic.

Painting the Shield

DO NOT USE ACRYLIC LACQUER. The harsh solvents will cause crazing (hair-line cracks in the shield).

Use only the following paints:

Epoxy Based Paints	Urethane Based Paints	Acrylic Enamel Based Paints
-Imron PC by Dupont	-Chromabase by Dupont	-Centari by Dupont
-Ureblo by Martin Senour	-TEC/Base by Martin Senour	-Acrylic Enamel by Martin
-Senour -Startthane by PPG	-Deltron by PPG	-Delstar by PPG
-Mirathane by R-M	-Solo by R-M	-Miracryl 11 by R-M

Note: Light coats and dry times are a must to prevent crazing.

- 1) Mix Paint
- 2) Spray 1 light dry coat and let dry 10 minutes
- 3) Spray 1 light dry coat and let dry 10 minutes
- 4) Spray 1 wet coat and let dry 10 minutes
- 5) Spray 1 wet coat and let dry 10 minutes
- 6) Apply 1 final wet coat

Note: Some metallic paints may appear to be translucent. If the color is translucent you will need to apply a coat of non-metallic paint of similar color after the metallic paint. Next cover the layer of non-metallic paint with a layer of the metallic paint to give it a finished look.

- 7) Apply clear coat if needed

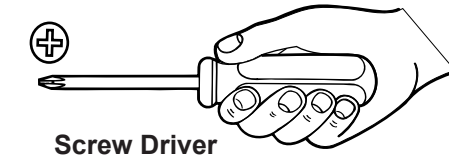
Lund will not cover supplies or time incurred when modifying their product.



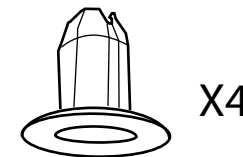
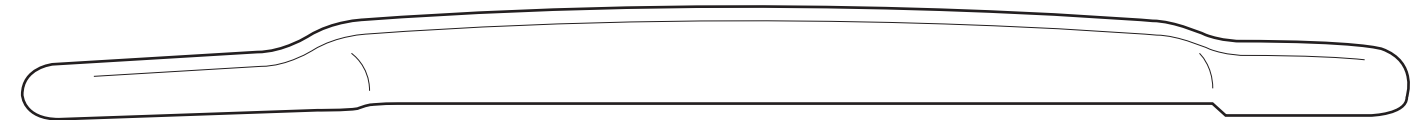
INSTALLATION INSTRUCTIONS – KIT, HOOD DEFLECTOR

Thank you for purchasing a LUND accessory designed, engineered and built specifically for your vehicle. We have made every effort to ensure that this hood deflector is top quality in terms of fit, durability, finish, and ease of installation. Please read all instructions before beginning installation. Some kits may contain extra hardware.

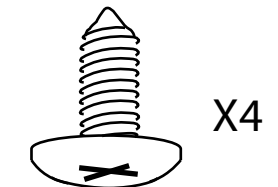
TOOLS REQUIRED



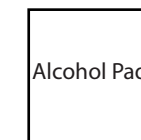
KIT CONTENTS



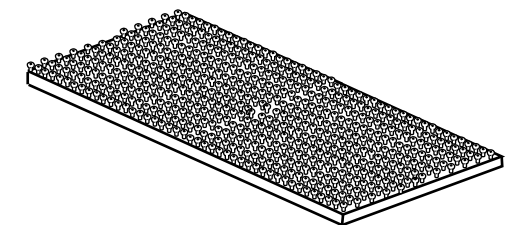
Plastic Inserts (may have plastic screws attached)



Sheetmetal Screws



Rubber Washers



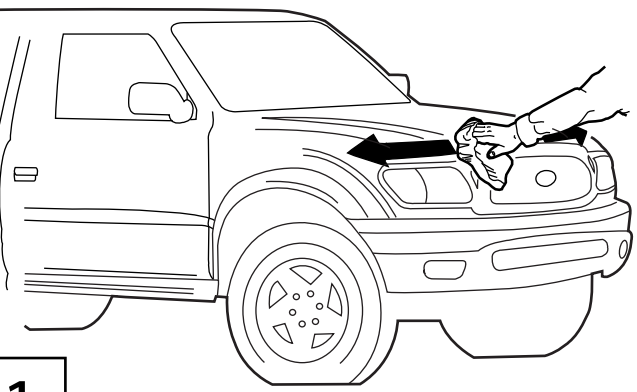
Dual-lock strips X4

CARE & CLEANING

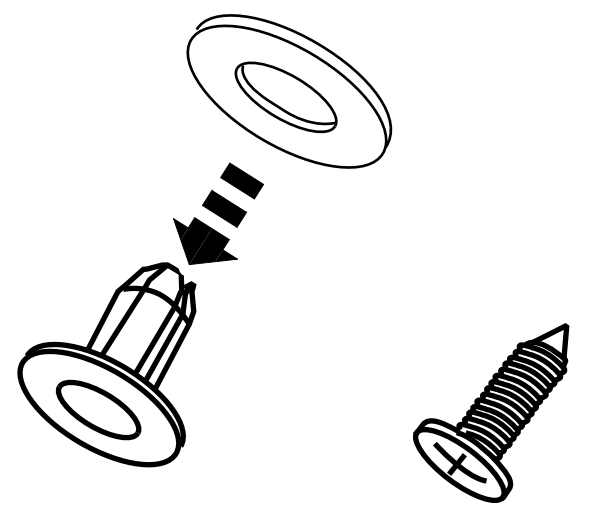
1. AVOID THE USE OF AUTOMATIC "BRUSH-STYLE" CAR WASHES.
2. DO NOT USE CLEANING SOLVENTS OF ANY KIND.
3. WASH ONLY WITH MILD SOAP & DRY WITH A CLEAN CLOTH.
4. DO NOT PULL ON SHIELD TO CLOSE HOOD.
5. PERIODICALLY CHECK FASTENERS.

PAINTING INSTRUCTIONS ON PAGE 4 OF INSTRUCTION SHEET

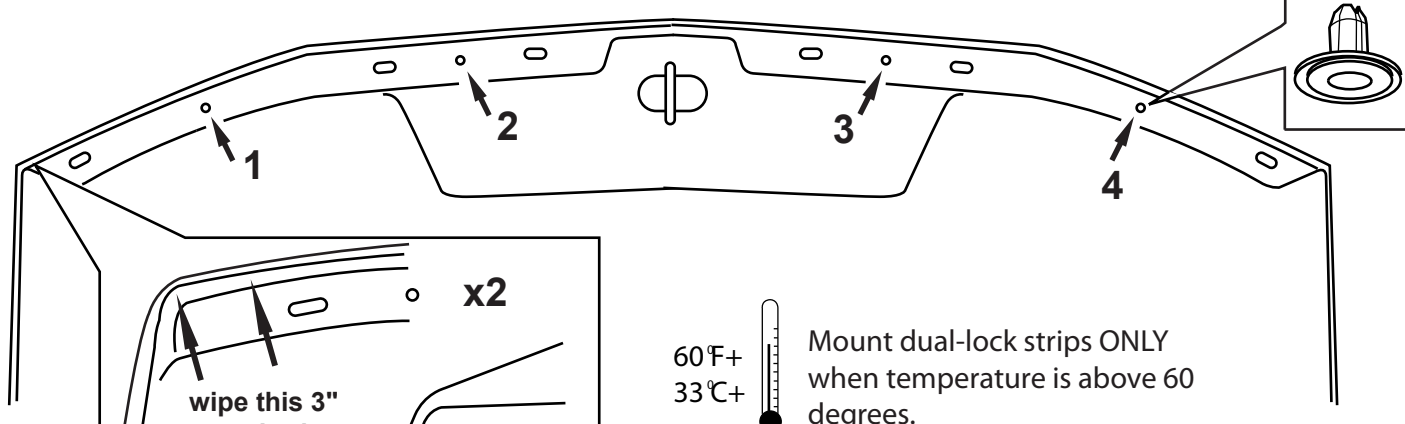
1 **READ AND UNDERSTAND ALL INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.** Temperature must be 60°F or above. Wash and dry hood thoroughly, including inner panel. Leave hood up.



2 Install the rubber washers onto inserts as shown. Discard plastic screws.



3 Place inserts into 4 hood holes, as shown. Wipe outer dual-lock mounting areas with alcohol pad. Let dry. Attach dual-lock strips to areas as shown.



wipe this 3" area, both sides

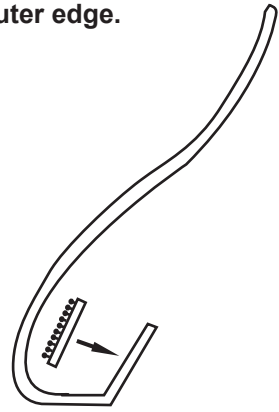
x2

Attach strips to hood, even with edge.

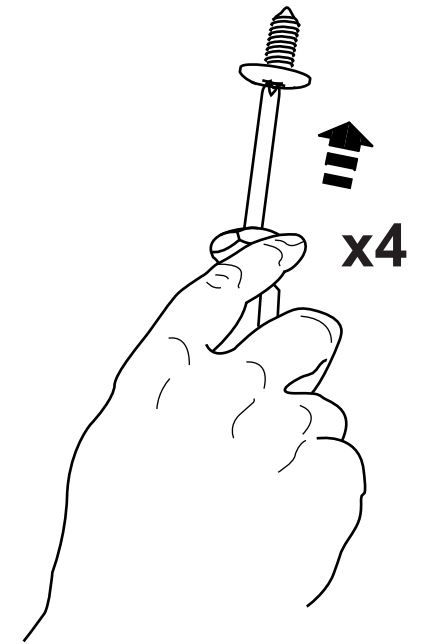
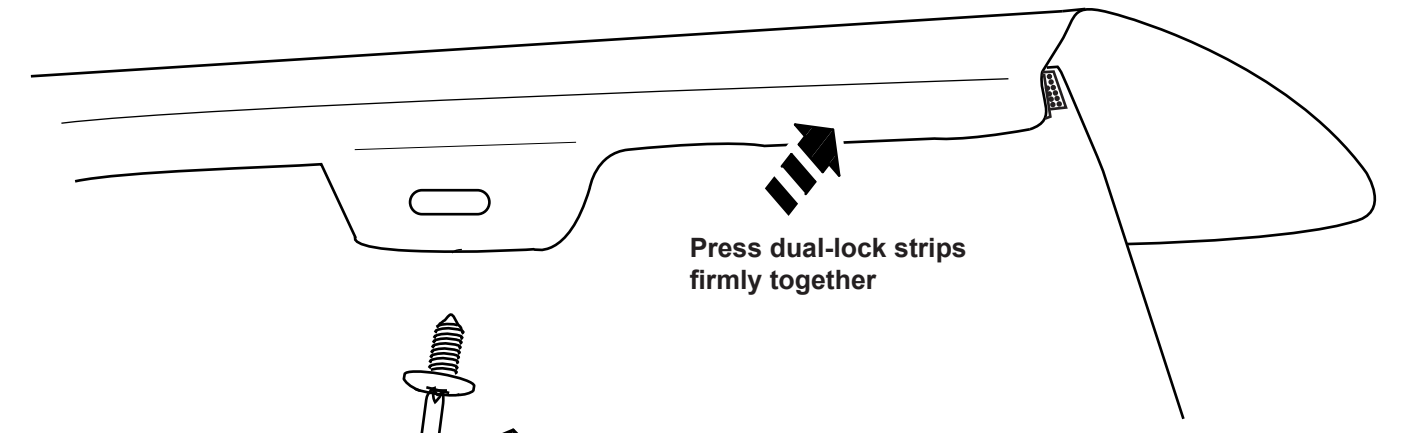
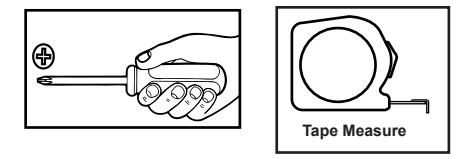
60°F+
33°C+ Mount dual-lock strips ONLY when temperature is above 60 degrees.

4 Attach dual-lock strips to shield as shown, even with outer edge.

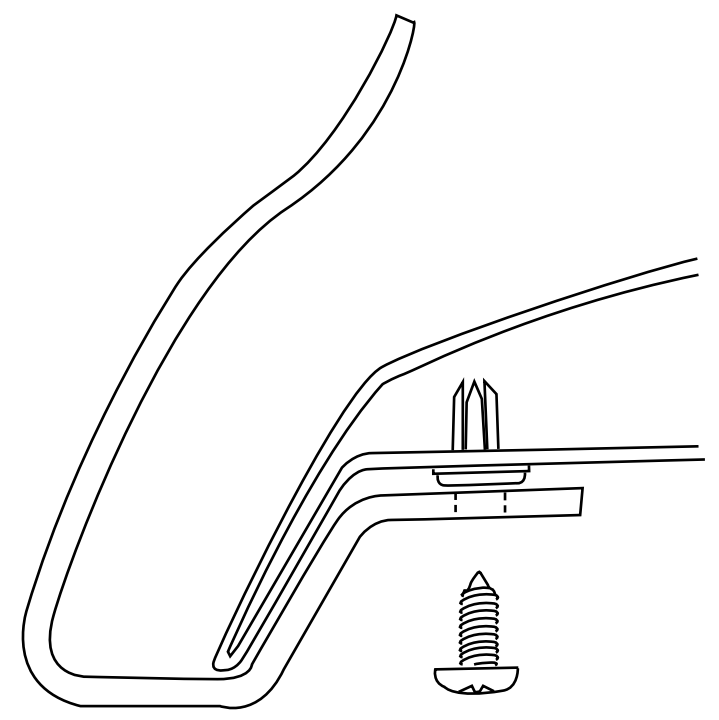
60°F+
33°C+ Mount dual-lock strips ONLY when temperature is above 60 degrees.



5 Attach shield to hood using the sheetmetal screws as shown. Check centering of shield to hood. (PLASTIC SCREWS, IF ENCLOSED, ARE NOT USED.) Firmly press on shield to prevent inserts from spinning. Do not overtighten. Press dual-lock strips together firmly.



Cross Section View



6 Close hood. Happy motoring.